

Sold To: AMBASSADOR STEEL FAB LLC  
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 AUBURN, IN 46706  
 (260) 927-3075  
 Fax: (765) 455-4225

Ship To: AMBASSADOR STEEL CORP  
 2800 CENTRAL AVE NE  
 SHOREHAM YARD  
 MINNEAPOLIS, MN 55418  
 Fax: (765) 455-4224

Customer P.O.	0000146937	Sales Order	304484.1
Product Group	Rebar	Part Number	900000132404200
Grade	ASTM A615/A615M-12 GR 60[420] AASHTO M31-07	Lot #	KN1410419701
Size	13/#4 Rebar	Heat #	KN14104197
Product	13/#4 Rebar 20' A615M GR420 (Gr60)	B.L. Number	K1-483727
Description	A615M GR 420 (Gr60)	Load Number	K1-5146937
Customer Spec		Customer Part #	S315

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements.

Roll Date: 7/15/2014 Melt Date: 7/13/2014 Qty Shipped LBS: 64,128 Qty Shipped Pcs: 4,800

Melt Date: 7/13/2014

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Cb
0.39%	1.13%	0.014%	0.060%	0.23%	0.35%	0.19%	0.15%	0.067%	0.0109%	0.001%

Roll Date: 7/15/2014

Yield 1: 68,697psi (474MPa)

Tensile 1: 103,504psi (714MPa)

Elongation: 15% in 8"(% in 203.3mm)

Bend OK

Weight Variation -004.6%

Avg Deformation Height: 0.029in

Specification Comments:

ALL MANUFACTURING PROCESSES OF THE STEEL MATERIALS IN THIS PRODUCT, INCLUDING MELTING, HAVE OCCURRED WITHIN THE UNITED STATES. ALL PRODUCTS PRODUCED ARE WELD FREE. MERCURY, IN ANY FORM, HAS NOT BEEN USED IN THE PRODUCTION OR TESTING OF THIS MATERIAL.

*Matt Luymes*

Matt Luymes  
 Division Metallurgist

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