

# Caraustar

Converted Products Group

1707 Dugald Rd., Winnipeg, Manitoba Canada R2J 0H3  
Phone (204) 661-8333 - Fax (204) 663-9378  
Toll Free 1-888-462-9377

## ROUND FIBRE FORMING TUBE (Manufactured by Caraustar CPG)

### Suggested Rate of Pour - Per Hour

	Standard Wall	Light Wall
Up to 12" ID.....	Pour at any convenient rate	
Up to 24" ID.....	18 ft/hour	15 ft/hour
Up to 36" ID.....	11 ft/hour	9 ft/hour
Up to 42" ID.....	7 ft/hour	6 ft/hour
Up to 48" ID.....	6 ft/hour	5 ft/hour

**Slump should not exceed 6" - Max. Pour Height on Light Wall - 12 ft.**

### CONCRETE REQUIREMENTS

<u>Diameter of Tube</u>	<u>Cubic Yards Concrete Per Foot of Column Height</u>
6" .....	.0073
8" .....	.0129
10" .....	.0202
12" .....	.0291
14" .....	.0396
16" .....	.0571
18" .....	.0654
20" .....	.0808
22" .....	.0978
24" .....	.1164
26" .....	.1368
28" .....	.1584
30" .....	.1818
36" .....	.2618
48" .....	.4654

For total concrete requirements per column: Take figure beside diameter of tube, and multiply by column height.

**FIBRE TUBING IN ANY DIAMETER, LENGTH OR WEIGHT**

THE ORIGINAL  
**Weather-Guard PLUS**

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**EASY POUR  
 SIZES AND SPECIFICATIONS**

Light Wall		
Nominal		
Tube I.D.	Tube Wall	Bursting Pressure Inside Out LBS Per Sq. Inch
6"	0.125	111
8"	0.125	79
10"	0.150	77
12"	0.150	64
14"	0.175	64
16"	0.175	59
18"	0.200	60
20"	0.200	51
22"	0.225	53
24"	0.225	53
26"	0.300	60
28"	0.300	59
30"	0.300	57
32"	0.300	50
34"	0.300	45
36"	0.300	40
38"	N/A	N/A
40"	N/A	N/A
42"	N/A	N/A
44"	N/A	N/A
48"	N/A	N/A

Standard Wall		
Nominal		
Tube I.D.	Tube Wall	Bursting Pressure Inside Out LBS Per Sq. Inch
6"	0.200	169
8"	0.200	129
10"	0.225	114
12"	0.225	101
14"	0.250	109
16"	0.300	118
18"	0.300	100
20"	0.375	104
22"	0.375	101
24"	0.375	82
26"	0.375	70
28"	0.375	68
30"	0.400	77
32"	0.400	69
34"	0.400	64
36"	0.400	61
38"	0.450	55
40"	0.450	50
42"	0.450	46
44"	0.450	55
48"	0.500	58

**FIBRE TUBING IN ANY DIAMETER, LENGTH OR WEIGHT**

