

## BITUTHENE® LIQUID MEMBRANE

Two component, elastomeric, liquid applied detailing compound for use with Grace waterproofing membranes

### Description

Bituthene® Liquid Membrane is a two component, elastomeric, cold applied, trowel grade material designed for a variety of uses with the Grace waterproofing systems. The VOC (Volatile Organic Compound) content is 10 g/L.

Architectural and Industrial Maintenance Regulations limit the VOC content in products classified as Architectural Coatings. Refer to Technical Letters at [www.graceconstruction.com](http://www.graceconstruction.com) for most current list of allowable limits.

### Advantages

- **Liquid applied**—conforms to irregular profiles
- **Waterproof**—resistant to water vapor and water pressure
- **Tough, rubber-like**—flexible and damage resistant
- **Chemically cured**—unaffected by in-service temperature variations
- **Cold applied**—no flame hazard
- **System compatible**—formulated for use with Grace waterproofing membrane systems

### Use

Bituthene Liquid Membrane is ideally suited for the following uses:

- Fillet material at inside corners
- Reinforcement material at inside corners

- Flashing material around drains, protrusions, curbs and parapets
- Sealing material at terminations
- Repair material for defects on concrete surfaces
- Flashing material at corners

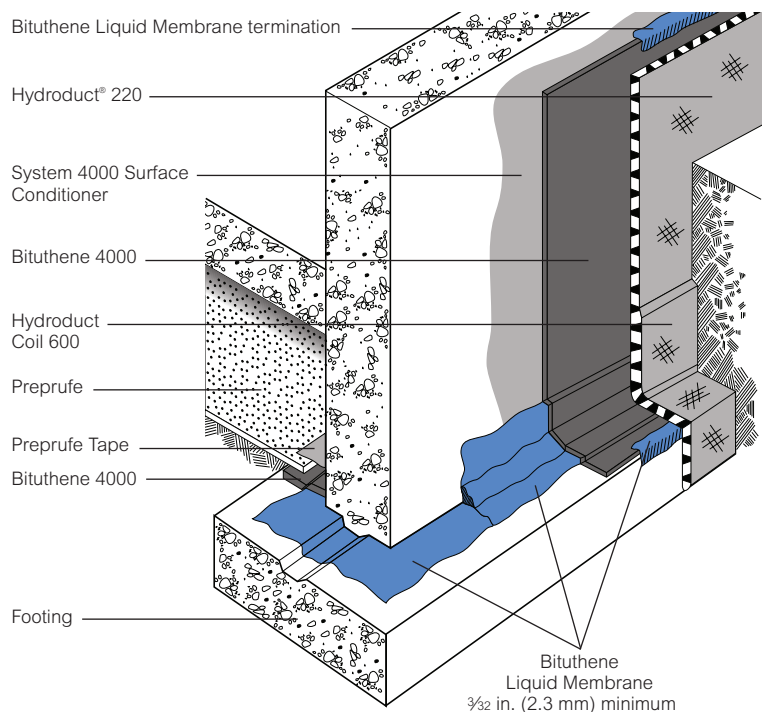
The two parts of Bituthene Liquid Membrane are mixed on site and troweled on to provide a simple and quick waterproofing detailing aid in conjunction with Bituthene, Preprufe® and Procor® systems.

### Compatibility

Bituthene Liquid Membrane is completely compatible with Bituthene, Preprufe and Procor, and with existing asphalt or coal tar-based waterproofing materials. It is also compatible with cured silicone and polyurethane sealants. It is not compatible with creosote, pentachlorophenol, linseed oil or polysulfide-based sealants.

### Product Advantages

- Liquid applied
- Waterproof
- Tough, rubber-like
- Chemically cured
- Cold applied
- System compatible



Drawings are for illustration purposes only. Please refer to [www.graceconstruction.com](http://www.graceconstruction.com) for specific application details.

## Supply

Bituthene Liquid Membrane (Parts A & B)		
Unit size	1.5 gal (5.7 L)	4 gal (15.1 L)
Weight per unit	16 lbs (8 kg)	44 lbs (20 kg)
Units per pallet	100	24

## Physical Properties

Property	Typical Value	Test Method
Color		
Part A	Black	
Part B	Clear	
Mixture of Parts A and B	Black	
Solids content	100%	ASTM D1644
Elongation	250% minimum	ASTM D412
Peel strength	5 lbs/in. (880 N/m) minimum	ASTM D903
Flexibility, 180° bend over 1 in. (25 mm) mandrel at -25°F (-32°C)	Unaffected	ASTM D1970

## Application Procedures

### Safety, Storage and Handling Information

Bituthene products must be handled properly. Vapors from solvent-based primers and mastic are harmful and flammable. For these products, the best available information on safe handling, storage, personal protection, health and environmental considerations has been gathered. Material Safety Data Sheets (MSDS) are available at [www.graceconstruction.com](http://www.graceconstruction.com) and users should acquaint themselves with this information. Carefully read detailed precaution statements on product labels and the MSDS before use.

### Surface Preparation

All surfaces must be dry and free from dirt, grease, oil, dust or other contaminants. Bituthene Liquid Membrane may be applied at temperatures of 25°F (-4°C) or above. Below 40°F (5°C), store in a warm place before application.

### Mixing

Add the entire contents of the Part B container to Part A and mix for 3 to 5 minutes until uniform. Part A is black and Part B is clear. Take care to scrape material from the side and bottom of the containers to assure thorough mixing. A low speed (150 rpm) mechanical mixer with flat paddle blades is required. Do not apply any material if streaks can be seen due to insufficient mixing.

Once mixed, Bituthene Liquid Membrane must be applied by trowel within 1.5 hours. More time is available at lower temperatures. At high temperatures, thickening and curing will be faster. Material that has thickened must be discarded. The material will cure to a very flexible rubber-like material.

Bituthene Liquid Membrane must be applied at a minimum thickness of  $\frac{3}{32}$  in. (2.3 mm) unless otherwise noted on details. In fillet applications, the face of the fillet should be a minimum of  $\frac{3}{4}$  in. (20 mm). In corner flashing application details, it should extend 6 in. (150 mm) in each direction from the corner. Bituthene Liquid Membrane will adhere to primed or unprimed concrete.

Bituthene Liquid Membrane should be allowed to cure at least 24 hours before flood testing.

### Coverage

As a fillet material, 1 gal (3.8 L) will cover approximately 100 linear feet (30 m). As a flashing material, 1 gal (3.8 L) will cover approximately 17 ft<sup>2</sup> (1.6 m<sup>2</sup>). As a fillet and reinforcement, 1 gal (3.8 L) will cover approximately 14 linear feet (4.3 m).

### Cleaning

Clean tools and equipment with mineral spirits before Bituthene Liquid Membrane has cured. Mineral spirits is a combustible liquid and should be used only in accordance with the manufacturer's safety recommendations. Do not use solvents to clean hands or skin.

[www.graceconstruction.com](http://www.graceconstruction.com)

For technical assistance call toll free at 866-333-3SBM (3726)

Bituthene, Hydroduct and Preprufe are registered trademarks of W. R. Grace & Co.-Conn. Procor is a U.S. registered trademark of W. R. Grace & Co.-Conn., and is used in Canada under license from PROCOR LIMITED.

We hope the information here will be helpful. It is based on data and knowledge considered to be true and accurate and is offered for the users' consideration, investigation and verification, but we do not warrant the results to be obtained. Please read all statements, recommendations or suggestions in conjunction with our conditions of sale, which apply to all goods supplied by us. No statement, recommendation or suggestion is intended for any use which would infringe any patent or copyright. W. R. Grace & Co.-Conn., 62 Whittemore Avenue, Cambridge, MA 02140. In Canada, Grace Canada, Inc., 294 Clements Road, West, Ajax, Ontario, Canada L1S 3C6.

This product may be covered by patents or patents pending.  
BIT-230D Printed in USA 3/07

Copyright 2007. W. R. Grace & Co.-Conn.  
FA/LI/1M

GRACE