



# MATERIAL SAFETY DATA SHEET

## Sikaflex® 15LM (All Colors)

### HMIS

HEALTH	*2
FLAMMABILITY	1
REACTIVITY	0
PERSONAL PROTECTION	C

### 1. Product And Company Identification

<b>Supplier</b> Sika Corporation 201 Polito Ave Lyndhurst, NJ 07071  <b>Company Contact:</b> EHS Department <b>Telephone Number:</b> 201-933-8800 <b>FAX Number:</b> 201-933-9379 <b>Web Site:</b> www.sikausa.com	<b>Manufacturer</b> Sika Corporation 201 Polito Ave Lyndhurst, NJ 07071  <b>Company Contact:</b> EHS Department <b>Telephone Number:</b> 201-933-8800 <b>FAX Number:</b> 201-933-9379 <b>Web Site:</b> www.sikausa.com
<b>Supplier Emergency Contacts &amp; Phone Number</b> <b>CHEMTREC: 800-424-9300</b> <b>INTERNATIONAL: 703-527-3887</b>	<b>Manufacturer Emergency Contacts &amp; Phone Number</b> <b>CHEMTREC: 800-424-9300</b> <b>INTERNATIONAL: 703-527-3887</b>

Issue Date: 03/09/2005

Product Name: Sikaflex® 15LM (All Colors)  
 Chemical Family: Polyurethane  
 Chemical Formula: RMF-2817  
 MSDS Number: 3500  
 Product Code: 0440545

### 2. Composition/Information On Ingredients

Ingredient Name	CAS Number		Percent Of Total Weight
POLYISOCYANATE PREPOLYMER	Trade Secret		
XYLENE (MIXED ISOMERS)	1330-20-7	<	4

### 3. Hazards Identification

#### Eye Hazards

Causes eye irritation.

#### Skin Hazards

May cause skin irritation. Prolonged and/or repeated skin contact may cause an allergic reaction/sensitization.

#### Ingestion Hazards

May be harmful if swallowed.

#### Inhalation Hazards

May cause respiratory tract irritation. May cause nose, throat, and lung irritation. May cause an allergic respiratory reaction / sensitization after prolonged or repeated contact. Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney, and Central Nervous

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### 3. Hazards Identification - Continued

#### Inhalation Hazards - Continued

System damage. Headaches and dizziness may result.

### 4. First Aid Measures

#### Eye

In case of contact, hold eyelids apart and immediately flush eyes with plenty of tepid water for at least 15 minutes. Get medical attention immediately if irritation develops and persists.

#### Skin

In case of contact, immediately flush skin with soap and plenty of tepid water for at least 15 minutes. Get medical attention immediately if irritation (redness, rash, blistering) develops and persists.

#### Ingestion

If swallowed, do not induce vomiting unless directed to do so by medical personnel.

#### Inhalation

Remove to fresh air. If not breathing, give artificial respiration and seek medical attention.

### 5. Fire Fighting Measures

**Flash Point:** 143 °F

**Autoignition Point:** N/AV °F

#### Fire And Explosion Hazards

During a fire, irritating and/or toxic gases and aerosols from the decomposition/combustion products may be present.

#### Extinguishing Media

In case of fire, use water spray (fog) foam, dry chemical, or CO<sub>2</sub>.

#### Fire Fighting Instructions

In the event of a fire, firefighters should wear full protective clothing and NIOSH-approved self-contained breathing apparatus with a full facepiece operated in the pressure demand or other positive pressure mode.

### 6. Accidental Release Measures

Avoid release to the environment. Use appropriate Personal Protective Equipment (PPE). Contain spill and collect with absorbent material and transfer into suitable containers. Do not flush to sewer or allow to enter waterways. Ventilate enclosed area.

### 7. Handling And Storage

#### Handling And Storage Precautions

Keep out of reach of children. Store in a cool, dry, well ventilated area. Keep containers tightly closed. Store at 40-95F. Condition to 65-85F before using. If closed container is exposed to heat, pressure can build up. If moisture enters container, pressure may build up due to reaction. Store in cool dry area in tightly closed containers, away from sparks of open flames.

#### Work/Hygienic Practices

Wash thoroughly with soap and water after handling.

### 8. Exposure Controls/Personal Protection

#### Engineering Controls

Use of a system of local and/or general exhaust is recommended to keep employee below applicable exposure limits. Refer to the current edition of "Industrial Ventilation: A Manual of Recommended Practice" published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

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### 8. Exposure Controls/Personal Protection - Continued

#### Eye/Face Protection

Safety glasses with side shields or goggles.

#### Skin Protection

Chemical-resistant gloves. Lab coat or other work clothing. Launder before reuse.

#### Respiratory Protection

A respirator protection program that meets 29 CFR 1910.134 requirement must be followed whenever workplace conditions warrant a respirator's use. In areas where the Permissible Exposure Limits are exceeded, use a properly fitted NIOSH-approved respirator.

#### Other/General Protection

Wash thoroughly after handling.

#### Ingredient(s) - Exposure Limits

XYLENE (MIXED ISOMERS)  
ACGIH TLV-STEL 150 ppm  
ACGIH TLV-TWA 100 ppm  
OSHA PEL-TWA 100 ppm

### 9. Physical And Chemical Properties

#### Appearance

Paste (various colors)

#### Odor

Aromatic Odor

**Chemical Type:** Mixture

**Physical State:** Solid

**Melting Point:** N/AV °F

**Boiling Point:** N/AV °F

**Specific Gravity:** 1.19

**Percent Volatiles:** < 4%

**Percent VOCs:** < 4%

**Packing Density:** 10 pounds/gallon

**Vapor Pressure:** N/AV

**Vapor Density:** > AIR

**Solubility:** N/AV

**Evaporation Rate:** Slower than ether

VOC Content: 47.9 grams / liter

### 10. Stability And Reactivity

**Stability:** Stable

**Hazardous Polymerization:** Will not occur

#### Conditions To Avoid (Stability)

Open flame, heat

#### Incompatible Materials

Water, Alcohols, and Amines.

#### Hazardous Decomposition Products

CO, CO<sub>2</sub>, Oxides of Nitrogen, Smoke, Fumes

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### 11. Toxicological Information

No Data Available...

### 12. Ecological Information

No Data Available...

### 13. Disposal Considerations

Dispose in accordance with applicable federal, state and local government regulations. Waste generators must determine whether a discarded material is classified as a hazardous waste. USEPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

### 14. Transport Information

#### Proper Shipping Name

Not regulated by the USDOT.

### 15. Regulatory Information

#### U.S. Regulatory Information

All ingredients of this product are listed or are excluded from listing under the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

#### SARA Hazard Classes

Acute Health Hazard  
Chronic Health Hazard

#### SARA Title III - Section 313 Supplier Notification

This product contains the following toxic chemicals that are subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act (EPCRA) of 1986 and of 40 CFR 372.

XYLENE (MIXED ISOMERS) (1330-20-7) <4 %

This information must be included on all MSDSs that are copied and distributed for this material.

#### Ingredient(s) - U.S. Regulatory Information

XYLENE (MIXED ISOMERS)  
SARA Title III - Section 313 Form "R"/TRI Reportable Chemical

#### Ingredient(s) - State Regulations

XYLENE (MIXED ISOMERS)  
New Jersey - Workplace Hazard  
New Jersey - Environmental Hazard  
New Jersey - Special Hazard  
Pennsylvania - Workplace Hazard  
Pennsylvania - Environmental Hazard  
Massachusetts - Hazardous Substance  
New York City - Hazardous Substance

### 16. Other Information

#### HMIS Rating

Health: \*2

Fire: 1

Reactivity: 0

PPE: C

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### 16. Other Information - Continued

#### Revision/Preparer Information

**MSDS Preparer:** EHS Department

**MSDS Preparer Phone Number:** 201-933-8800

**This MSDS Supersedes A Previous MSDS Dated:** 02/24/2005

#### Disclaimer

The data in this Material Safety Data Sheet relates only to the specific material herein and does not relate to use in combination with any other material or in any process. The information set forth herein is based on technical data that Sika believes to be reliable as of the date hereof. Since conditions of use are outside our control, we make no warranties, express or implied and assume no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under or a recommendation to infringe any patents.

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