



Material Safety Data Sheet

1. Product and Company Identification

Product: Matchcrete™ Clear. – Side A (ISO Side)

Manufacturer's Name

Roadware Incorporated
 381 Bridgepoint Way
 South Saint Paul, MN 55075
 651-457-6122

24 HOUR EMERGENCY TELEPHONE NUMBER: **CHEM-TEL 800-255-3924**. USE ONLY IN THE EVENT OF CHEMICAL EMERGENCIES INVOLVING A SPILL, LEAK, FIRE, EXPOSURE, OR ACCIDENT INVOLVING ROADWARE PRODUCTS.

2. Composition / Information on Ingredients

HAZARDOUS COMPONENTS

Components	CAS No.	OSHA TWA (final)	ACGIH Exposure Limits:	Weight %
Homopolymer of hexamethylene diisocyanate	28182-81-2	None	None	20-30%
Cyclohexane 5 – isocyanate – 1 (isocyanatomethyl) – 1,3,3 trimethyl	4098-71-9	None	0.005 ppm	15-20%
Aromatic Hydrocarbon	64742-94-5	None	None	20-30%
Naphthalene	91-20-3	10 ppm 50mg/m ³	10 ppm 15 ppm STEL	1-5%

3. Hazards Identification

Physical State	Liquid
Odor	Mild
OSHA/HCS status	
Emergency Overview	<p>WARNING</p> <p>This material, when combined with Roadware MatchCrete Clear Side B, will react within the mixing process in seconds. Any exposure to individual components will be minimal due to the polymer locking reaction between part A and part B. Material in pre-packaged a cartridges is self-mixing and is applied directly to the repair area in a semi-reacted state. Exposure under these conditions is generally below measurable amounts. When pot-mixing these materials, adequate ventilation should be provided. Do not pot-mix in</p>



enclosed areas. A slight odor is generated within the reaction process. This is caused by a trace amount of naphthalene within the materials. Ventilate enclosed areas to dissipate.

Irritating to eyes
 Irritating to skin
 May cause sensitization by skin contact
 Irritating to respiratory system
 May cause allergic respiratory reaction
 Harmful by inhalation or if swallowed

4. First Aid Measures

General Advice	Take off all contaminated clothing immediately. Rinse immediately with plenty of water and seek medical advice.
Eye Contact	Rinse immediately with plenty of water, also under eyelids, for at least 15 minutes. Call a physician immediately.
Skin Contact	Wash off immediately with soap and plenty of water. Remove and wash contaminated clothing before re-use. Consult a physician.
Inhalation	Move to fresh air in case of accidental inhalation of vapors. If no breathing, give artificial respiration, If breathing is difficult, give oxygen. Consult a physician.
Ingestion	If swallowed, seek medical advice immediately and show this container or label. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person.
Notes to Physician	Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed for 24-48 hours for signs of respiratory distress
Medical Conditions Aggravated by Exposure	Dermatitis and asthma. Lung disease.

5. Fire Fighting Measures

Flash Point (F°)	145 PMCC
Products of Combustion	Oxides of nitrogen and carbon. Irritating isocyanate containing vapors.
Extinguishing Media	
Suitable	Dry chemical, Carbon dioxide (CO2), foam.
Not Suitable	
Special Exposure Hazards	Avoid water as it reacts to form heat, carbon dioxide and insoluble urea. The combined effect of the carbon dioxide and heat can produce pressure to rupture a closed container. The reaction is slow at temperatures less than 49° (120° F), but accelerated at higher temperatures and in the presence of alcohols, acids and bases. Some reactions are violent.
Special protective equipment for fire-fighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
Special remarks on explosion hazards	Water mist may be used to cool closed containers.



6. Accidental Release Measures

Personal protection	Use personal protective equipment. Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation.
Environmental precautions	Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.
Methods for cleaning up	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

7. Handling and Storage

Handling	Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Keep containers tightly closed. Wash skin thoroughly after handling. Remove and wash contaminated clothing before reuse.
Storage	Keep tightly closed in a dry and cool place. Keep away from heat and sources of ignition. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Never allow product to get in contact with water during storage. See section 10, Materials to avoid. Safe storage temperature: 20-35°C (65-95°F) Shelf life: six months

8. Exposure Controls / Personal Protection

Components	ACGIH Exposure Limits	OSHA TWA (final)	NIOSH TWAs	Vendor Exposure Limits
Homopolymer of hexamethylene diisocyanate	None	None	None	0.5 mg/m ³ TWA 1.0 mg/m ³ STEL
Cyclohexane, 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethyl	0.005 ppm	None	0.005 ppm TWA	None

Preventive Measures	Ensure adequate ventilation, eyewash and safety shower.
Engineering Controls	
<u>Personal Protection</u>	
Eyes	Wear Goggles. If splashes are likely to occur, wear full face-shield
Skin	Impervious clothing. Wear overall, boots and gloves while handling or applying the product.
Respiratory	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, a NIOSH/MSHA certified respirator with organic vapor/HEPA filters should be worn.



Hands	Neoprene gloves (0.75 mm thickness up to ½ hour)
Other Protection	Avoid contact with skin, eyes and clothing.

9. Physical and Chemical Properties

<u>General Information</u>	
<u>Appearance</u>	
Physical state	Liquid
Color	Clear
Odor	
Odor Threshold	
<u>Important health, safety and environmental information</u>	
pH	Not available
Boiling point	Not available
Melting point	Not available
Flash point	>600° C
Explosive properties	Not available
Upper Limit	No data available
Lower Limit	No data available
Vapor pressure	
Relative density	1.14
Vapor density	8.5
VOC content	Not available
Partition Coefficient	Not available
Solids (% by weight)	100
Volatiles (% by volume)	0

10. Stability and Reactivity

Stability and reactivity	Stable under recommended storage conditions
Conditions of instability	Heat, flames and sparks Exposure to moisture Container can be pressurized by carbon dioxide due to reaction with humid air and/or water.
Incompatibility with various substances	Strong oxidizing agents, peroxides, acids and bases, alcohols, amines, water. Humid air and/or water will produce carbon dioxide which will pressurize the container.
Hazardous polymerization	Polymerization can occur if exposed to moisture or other materials that react with isocyanates or temperatures above 400° F.
Hazardous decomposition products	Isocyanate vapors and mist, carbon oxides, nitrogen oxides, Acids, Phenols, phosphorus compounds.

11. Toxicological Information

Components	NTP:	IARC	OSHA Select Carcinogens	NIOSH – Selected LD50's and LC50's
Homopolymer of	This product does not	This product does not	This product does not	18500 mg/m ³



hexamethylene diisocyanate	contain any material shown to be a carcinogen by the National Toxicology Program (NTP).	contain any material shown to be a carcinogen by the International agency for research on cancer (IARC).	contain any material shown to be a carcinogen by OSHA.	Inhalation LC50/Rat
Cyclohexane, 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethyl	This product does not contain any material shown to be a carcinogen by the National Toxicology Program (NTP).	This product does not contain any material shown to be a carcinogen by the International agency for research on cancer (IARC).	This product does not contain any material shown to be a carcinogen by OSHA	0.123 mg/L Inhalation LC50/Rat 0.26 mg/L Inhalation LC50/Rat 1270 mg/kg Oral LD50/Rat 4780 mg/kg Dermal LD50/Rabbit
Napthalene	PB2001-103699 Male Rat	Monograph 82, 2002	Present	490 mg/kg Oral LD50/Rat

12. Ecological Information

Persistence and degradability	No information available
Mobility	No data available
Bioaccumulation	No data available
Ecotoxicity effects	No data available
Aquatic toxicity	No data available
	Cyclohexane, 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethyl Fish species data: LC50 (Leuciscus idus 48h) = 1.8 mg/L

13. Disposal Considerations

Waste disposal	
Waste from residues / unused products:	Waste disposal must be in accordance with appropriate Federal, State and Local regulations. This product, if unaltered from use, may be disposed of by treatment at a permitted facility or as advised by your local hazardous waste regulatory authority.
Contaminated packaging:	Do no re-use empty containers
Methods for cleaning up:	Take up mechanically and collect in suitable container for disposal

14. Transport Information

Regulatory Information	UN Number	Proper Shipping Name	Class	PG*	Label	Additional information
DOT Classification	UN2290	Isophornone Diisocyanate solution, marine pollutant	6.1	III		ERG 156
TDG Classification	UN2290	Isophornone Diisocyanate	6.1	III		



		solution, marine pollutant				
IMDG Class	UN2290	Isophorone Diisocyanate solution, marine pollutant	6.1	III		
IATA-DGR Class	UN2290	Isophorone Diisocyanate solution, marine pollutant	6.1	III		


15. Regulatory Information

United States				
HCS Classification		This product is considered to be hazardous under the OSHA Hazard Communication Standard.		
U.S. Federal regulations SARA (311, 312)		This product possessed the following SARA Hazard Categories:		
		Immediate Health (Acute)	Yes	
		Delayed Health (Chronic)	Yes	
		Flammability	No	
		Pressure	No	
		Reactivity	Yes	
CERCLA: Hazardous Substances				
Components	Concentration	Section 302 CERCLA Hazardous Substance	CERCLA Reportable Quantity	Product Reportable Quantity
Cyclohexane, 5-isocynato-1-(isocyanatomethyl)-1,3,3-trimethyl	15-20%	Listed		
SARA 313				
Form R - Reporting	Product Name	CAS Number	Concentration	
	Cyclohexane, 5-isocynato-1-(isocyanatomethyl)-1,3,3-trimethyl	4098-71-9	15-20%	
SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.				
RCRA Status:	Not Regulated			
TSCA – Sect. 8(b) Inventory:	This product complies with TSCA			
State Regulations				
California Prop 65	No components are listed			
MARTK	Cyclohexane, 5-isocynato-1-(isocyanatomethyl)-1,3,3-trimethyl: Listed			
NJRTK	Cyclohexane, 5-isocynato-1-(isocyanatomethyl)-1,3,3-trimethyl: Listed			
PARTK	Cyclohexane, 5-isocynato-1-(isocyanatomethyl)-1,3,3-trimethyl: Listed			
Canada				
WHMIS (Canada)	Listed: D1A D2A D2B			
CEPA (DSL)	Listed			
This product has been classified according to the hazard criteria of the CPR and the MSDS contains all the				



information required by the CPR.

16. Other Information

Label requirements	Harmful by inhalation. Irritating to eyes and respiratory system. May cause sensitization by inhalation and skin contact. This product is a respiratory irritant and potential respiratory sensitizer. Repeated inhalation of vapor or aerosol at levels above the occupational exposure limit could cause respiratory sensitization. A hyper-reactive response to even minimal concentrations of diisocyanate may develop in sensitized persons. The onset of respiratory symptoms may be delayed for several hours after exposure.		
Hazardous Material Information System (USA)	3	Health	
	1	Flammability	
	1	Reactivity	
		Protective Equipment	
National Fire Protection Association (USA)			

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, *NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.*

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Disclaimer:

The data set forth in this sheet is based on information provided by the suppliers of raw materials and chemicals used in the manufacture of the aforementioned product. Roadware Incorporated makes no warranty with respect to the accuracy of the information provided by their suppliers, and disclaims all liability of reliance thereof.



Material Safety Data Sheet

1. Product and Company Identification

Product: Roadware Matchcrete Clear (Component B – RES or Polyol side)

Manufacturer's Name

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381 Bridgepoint Way
South Saint Paul, MN 55075
651-457-6122

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2. Composition / Information on Ingredients

HAZARDOUS COMPONENTS

Components	CAS No.	OSHA TWA (final)	ACGIH Exposure Limits:	Weight %
Polyether Polyol	Proprietary	None	None	20-40%
Aromatic hydrocarbon	64742-94-5	None	None	40-60%
Naphthalene	91-20-3	10 ppm 50mg/m ³	10 ppm 15 ppm STEL	1 – 5%

3. Hazards Identification

Physical State	Liquid
Odor	Slightly Musty
OSHA/HCS status	This material is classified as hazardous under OSHA Hazard Communications Standard (20 CFR 1910.1200)
Emergency Overview	<p>WARNING</p> <p>This material, when combined with Roadware MatchCrete Clear Side A, will react within the mixing process in seconds. Any exposure to individual components will be minimal due to the polymer locking reaction between part A and part B. Material in pre-packaged cartridges is self-mixing and is applied directly to the repair area in a semi-reacted state. Exposure under these conditions is generally below measurable amounts. When pot-mixing these materials, adequate ventilation should be provided. Do not pot-mix in enclosed areas. A slight odor is generated within the reaction process. This is caused by a trace amount of naphthalene within the materials. Ventilate enclosed areas to dissipate.</p> <p>WARNING</p> <p>Inhalation of high concentrations may irritate respiratory tract, dizziness, headache, unconsciousness and other central nervous system effects.</p>



Eye Contact	Moderately irritating to the eyes.
Skin Contact	Prolonged skin contact may defeat the skin and produce dermatitis. Repeated or prolonged skin contact may cause allergic reactions with susceptible people.
Inhalation	Avoid breathing vapors or mists. May cause irritation of respiratory tract. Inhalation of high vapor concentrations may cause symptoms such as headache, dizziness, tiredness, nausea and vomiting. Prolonged exposure may cause liver and kidney damage based on animal studies.
Ingestion	Harmful if swallowed. Aspiration hazard.

4. First Aid Measures

Eye Contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Consult a physician.
Skin Contact	After contact with skin, wash immediately with plenty of soap and water. Get medical attention if irritation develops. Remove contaminated clothing. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration and get medical attention immediately. If breathing is labored, oxygen should be administered by qualified personnel. Consult a physician if necessary.
Ingestion	If victim is conscious, give water. Do not induce vomiting unless directed to do so by medical personnel. Call a physician immediately. Never give anything by mouth to an unconscious person.
Notes to Physician	Aspiration may cause pulmonary edema and pneumonitis. Dangerous amounts can be absorbed through the skin.
Medical Condition aggravated by exposure	Dermatitis and asthma.



5. Fire Fighting Measures

Flash point	145°F. Flashpoint Method: PMCC
Products of combustion	
Extinguishing media	<p>Suitable Use an extinguishing agent suitable for the surrounding fire. Dry chemical, CO2, water spray or 'alcohol foam'.</p> <p>Not Suitable None known.</p>
Special exposure hazards	Vapors are heavier than air and may spread along floors. Keep away from open flames, hot surfaces and sources of ignition. In a fire or if heated, a pressure increase will occur and the container may burst. To avoid ignition of vapors by static electricity, all metal parts of the equipment must be grounded
Special protective equipment for fire-fighters	Fire fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. PVC boots, gloves, safety helmet and protective clothing should be worn.
Special remarks on explosion hazards	Water mist may be used to cool closed containers.

6. Accidental Release Measures

Personal protection	Use suitable protective equipment (see section 8). Ensure adequate ventilation.
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Methods for cleaning up	Contain and adsorb large spillages onto an inert, non-flammable adsorbent carrier (such as earth or sand). Shovel into open-top drums or suitable container for disposal.

7. Handling and Storage

Handling	
Storage	Keep container in a cool, well-ventilated area. Keep container tightly closed. Keep away from heat and sources of ignition. Avoid strong oxidizing agents.
Safe storage temperature	40 - 85° F



8. Exposure Controls / Personal Protection

Components	ACGIH Exposure Limits:	OSHA TWA (final):	NIOSH TWAs:	Vendor Exposure Limits:
Aromatic hydrocarbons	None	None	None	None
Naphthalene	10 ppm	10 ppm	10 ppm TWA	None

Preventive Measures	Conditions of use, adequacy of engineering or other control measures and actual exposures will dictate the need for specific protective devices at your workplace.
Engineering Controls	Ensure adequate ventilation.
<u>Personal Protection</u>	
Eyes	Chemical safety goggles. If there is a potential for splashing, use a full face shield.
Skin	The following protective materials are recommended: Gloves – neoprene, nitrile rubber, butyl rubber. Thin latex disposable gloves should be avoided for repeated or long term use. Protective clothing should be selected and used in accordance with ‘Guidelines for the Selection of Chemical Protective Clothing’ published by ACGIH.
Respiratory	When the product is sprayed or used without adequate ventilation, an approved MSHA/NIOSH positive pressure, supplied-air respirator may be required. Air purifying respirators equipped with organic vapor cartridges and a HEPA (P100) particulate filter may be used under certain conditions when a cartridge change-out schedule has been developed in accordance with OSHA respiratory protection standard (29 CFR 1910.134).
Hands	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Other Protection	Consult your supervisor or S.O.P. for special handling instructions.

9. Physical and Chemical Properties

<u>General Information</u>	
<u>Appearance</u>	
Physical state	Liquid
Color	Clear
Odor	Hydrocarbon like
Odor Threshold	Not available
<u>Important health, safety and environmental information</u>	
pH	Not available
Boiling point	350°-380° F
Melting point	Not available
Flash point	145°F PMCC
Explosive properties	Non-explosive in the presence of the following materials or conditions: Open flames, sparks and static discharge and shocks and mechanical impacts.
Vapor pressure	Not available
Relative density	0.95
Viscosity	15 – 35 cps
Vapor density	Not available
VOC content	Not Available



10. Stability and Reactivity

Stability and reactivity	Stable under recommended storage conditions.
Conditions of instability	Avoid heat, flames and sparks.
Incompatibility with various substances	Strong oxidizing agents, unintended isocyanates.
Hazardous polymerization	Not applicable.
Hazardous decomposition products	Combustion products may include: carbon oxides (CO, CO ₂). Thermal decomposition can lead to the release of irritating gasses and vapors.

11. Toxicological Information

No toxicological information is available on the product. Data obtained on components are summarized below.

Reports of animal studies using both sexes of several species have shown that kidney effects can occur in male rats after prolonged and repeated inhalation exposure to light hydrocarbon vapors of the general type represented by this product. While effects are of low order of severity in animals, the implications of these results have not yet been determined.

Components	NPT:	IARC	OSHA	NIOSH- Selected LD50's and LC50's
Aromatic hydrocarbons	This product does not contain any material shown to be a carcinogen by the National Toxicology Program (NTP)	This product does not contain any material shown to be a carcinogen by the International Agency for Research on Cancer	This product does not contain any material shown to be a carcinogen by OSHA	2ml/Kg Dermal LD50 Rabbit 590 mg/m ³ Inhalation LC50 Rat
Naphthalene	PB2001-103699: Male Rat	Monograph 82, 2003	Present	490mg/Kg Oral LD50 Rat

12. Ecological Information

Persistence and degradability	No information available
Mobility	No data available
Bioaccumulation	No data available
Ecotoxicity effects	No data available
Aquatic toxicity	Not determined
<i>Naphthalene:</i>	
Ecotoxicity – Fish Species Data	1.24 mg/L LC50 pink salmon (fry) 96h Static

13. Disposal Considerations

Waste disposal	The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-product should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and
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	contact with soil, waterways, drains and sewers.
Contaminated Packaging	Do not reuse empty containers
Methods for cleaning up	Soak up with oil absorbent material. Shovel into suitable container for disposal.

14. Transport Information

Regulatory Information	UN Number	Proper Shipping Name	Class	PG*	Label	Additional information
DOT Classification	Not regulated					
TDG Classification	Not regulated					
IMDG Class	Not regulated					
IATA-DGR Class	Not regulated					

15. Regulatory Information

<u>United States</u>				
OSHA HCS Classification	This material is considered to be hazardous.			
U.S. Federal regulations	United States Inventory (TSCA 8b): All components are listed or exempted.			
<u>CERCLA: Hazardous Substances</u>				
Components	Concentration	Section 304 CERCLA Hazardous Substance	CERCLA Reportable Quantity	Product Reportable Quantity

<u>SARA (311, 312) hazard class</u>	This product possesses the following SARA hazard categories:			
Immediate Health (acute)	Yes			
Delayed Health (Chronic)	Yes			
Flammability	Yes			
Pressure	No			
Reactivity	No			
<u>SARA 313 Emission reporting</u>	Listed			
SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.				

<u>State Regulations</u>	Listed components are present:
	<u>Naphthalene 91-20-3</u>
California Prop 65	Carcinogen, initial date 4/19/02
MARTK	Present
NJRTK	Sn 1322
PARTK	Environmental hazard

<u>Canada</u>	
WHMIS (Canada)	
Product classification data	WHMIS Class D-2B: Material causing other toxic effects (Toxic).
Component classification data	
Aromatic hydrocarbon	WHMIS hazard class B3, D2B
CAS 64742-94-5	
Naphthalene	1% (English item 1108. French item 1181)



CAS 91-20-3	WHMIS hazard class B4, D2B
CEPA (DSL)	DSL Compliance has not been determined
This product has been classified according to the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.	
EC EINECS/ELINCS/NLP List	Compliance has not been determined

16. Other Information

Label requirements	Harmful by inhalation. Irritating to eyes and respiratory system. May cause sensitization by inhalation and skin contact. This product is a respiratory irritant and potential respiratory sensitizer. Repeated inhalation of vapor or aerosol at levels above the occupational exposure limit could cause respiratory sensitization. A hyper-reactive response to even minimal concentrations of diisocyanates may develop in sensitized persons. The onset of the respiratory symptoms may be delayed for several hours after exposure.		
Hazardous Material Information System (USA)	2	Health	
	1	Flammability	
	0	Reactivity	
		Protective Equipment	
National Fire Protection Association (USA)			

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Disclaimer:

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